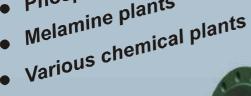
# Elbow Propeller Pump Series RPP

Elbow Propeller Pumps manufactured by EGGER for over 50 years used in:

- Cellulose industry
- Paper industry
- Salt industry
- Sewage industry
- Sugar industry Phosphoric acid plants
- Melamine plants





#### **Applications**

Our axial elbow propeller pumps with their typical characteristic of large flows at low heads are proven in a wide range of applications.

Wellknown for their performance and long life time, they are used in:

- Evaporators
- Reactor circulation
- Pumping stations

with different liquids, such as:

- Crystalline suspensions
- Paper pulp
- Abrasive media

- Crystallizers
- Sludge circulation (sewage treatment)
- Brine and sea water
- Fibrous media
- Aggressive acids and alkalis.

#### **Hydraulic Characteristics**



Impeller: Axial flow impeller DN 250 - DN 1400 Diameter: Flow rate: 70 l/s - 7000 l/s

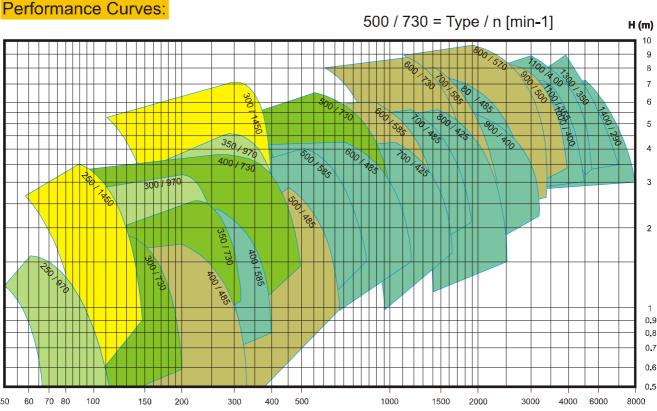
Head ≤9m

Vanes

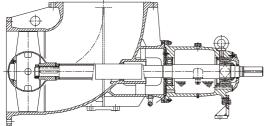
- 4 vanes fixed to the duty point during manufacture on the propeller head.
- Thick profiles for long life times, especially for abrasive liquids (e.g. crystals in evaporators)
- Rounded shape on inlet edge on demand for liquids containing fibrous material.
- Improved hydraulics for high efficiencies.

Q (I/s)





#### Design



#### Type: RPG - CASTED

Sizes : DN 250 - DN 700

Max. service pressure: 6 bar Max. service temp. : 140 °C

Materials : GG / GGG; Ni-Resist D2B;

1.4409; 1.4517; 1.4588

#### Type: RPP - WELDED

Sizes : DN 250 - DN 1400

Max. service pressure : 6 bar (up to DN 500)

Max. service temp. : 4 bar (from DN 600)

Materials : 140 °C

Steel; 1.4404; 1.4529; Monell 400; Inconell; Hastelloy; other materials (up to Titan on demand)

### **Technical Description**

Cantilever shaft: No bearings inside the liquid.

With or without protection pipe.

Welded elbow: Ideal for corrosive liquids.

Dimensions can be designed to custom requirements.

Flanges: DIN PN 6/10 or Ansi 150 lbs.

Others can be realised.

Bearing housing: Externally mounted heavy duty execution incorporating

angular contact ball and roller bearings for a long life time.

Lubrication: Greased, with radial shaft seals.

On demand oil-dip with radial shaft seals or with labyrinth seal.

Supply options: - High temperature / high pressure designs.

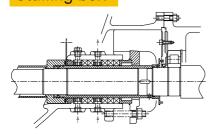
- Heating / cooling jackets.

- Certified for hazardous areas acc. ATEX guidelines.

- Special custom requirements.

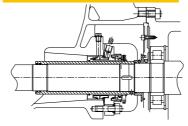
### **Shaft Seal Arrangements**

#### Stuffing box



- For a wide range of liquids
- Single or double flushing arrangement.
- Stationary seal option:
   Gland packing replacement simple without draining the entire system.

#### Cartridge mech. seals



- Big choice of types and manufacturers.
- With / without flushing.
- Single or double seal.
- Seal springs external to the liquid.

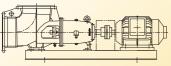
#### Heavy duty mech. seals



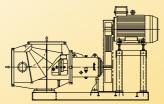
- Adapted to the application.
- Especially made for liquids with high contents of solids.
- High temperature / high pressure designs.
   High life-time.

### **Typical Axial Flow Pumps Arrangements**

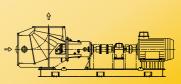
#### Foot mounted on base plate



Direct coupled

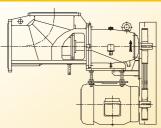


V-belt driven

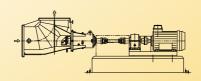


Gear box driven

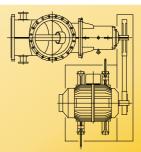
#### Suspended in the pipe



Suspended with motor V-belt driven

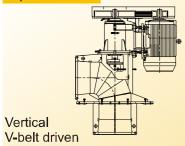


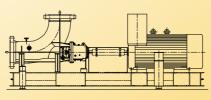
Cardan shaft driven with gear-box



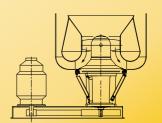
Motor laterally on slide rails

#### **Specialities**





Spring mounted base plate Centreline supported casing



VPE design, internal vessel circulation

## EGGER Elbow Propeller Pumps available from 250 mm to 1400 mm elbow dia.



EGGER Elbow Propeller Pumps are operating in many parts of the world.

# EGGER Elbow Propeller Pump in an evaporation plant - Asia



Temperature: 80 - 120°C
Motor power: 250 kW
Capacity: 10'000 m³hr at 3.5 m

Material: Monel 400

Representated by:



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